



Dart Aerospace Ltd.
1270 Aberdeen St
Hawkesbury, ON
K6A 1K7
Canada

Tel (613) 632-5200

D4278-045
Job Sheet 175977



Part No: D4278-045

Job Qty: 4 ea

Part Name: Rib Assembly, Fwd Cham



Part Weight: 0 lbs

Status: Scheduled

Priority: Medium

Job Created: 4/13/18

Job Tracking No:

Due Date: 4/20/18

Created By: Michelle Gagnon-Donovan

Type: Stock

Description:

Note: DWG D4278 REV C SHEET 3, D4277 REV D SHEETS 1,2,3 IPP Rev:A 10.11.12 new issue DD verf:EC IPP Rev:B 11.01.20 AS PER DWG REV.C DD verf:EC

Ship Via:

Bill of Materials

Job Routing

Op No	Operation	Qty	Start Date	Due Date	Standard		Workcenter/Supplier		Sign-off
					Setup hrs	Run Hrs	Workcenter / Supplier	Lead Time	
90	Start up Operation	4 Ea	4/19/18	4/19/18	0.00	0.00	Start Up Large Fab-6		D.M.L 18-5-29
100	Large Fab	4 pcs	4/20/18	4/20/18	0.00	1.42	Large Fab 1		JS 2018-05-29
110	QC	4 pcs	4/20/18	4/20/18	0.00	0.00	QC9		CPL
120	QC	4 pcs	4/20/18	4/20/18	0.00	0.00	QC5		CPL
130	Packaging	4 pcs	4/20/18	4/20/18	0.00	0.00	Packaging3 Large Fab		D.M.L 18-5-29
140	QC21-SA	4 Ea	4/20/18	4/20/18	0.00	0.00	QC21		

Part Op 100 - 1- Assemble ribs and weld as per dwg use DT9820
Descriptions: 130 - ***STOCK IN BASKET CELL***

DAS
21
9-89

MAY 3 11 2018

Job BOM

Part / Item	Component Name	Quantity	Operation	Container
D4277-11	Rib	4 Ea (1 ea)	90-Start up Operation	5062933
D4277-7	Rib	4 Ea (1 ea)	90-Start up Operation	5062139

Job Allocations

Operation	Component Part	Required	Inventory	Allocated
90-Start up Operation	D4277-11	4	0	0
	D4277-7	4	0	0

Part Specifications

Specifications could not be found.

Plex 4/13/18 8:25 AM Dart.Gagnon.Michelle



Container No: S075248



Part: D4278-045

Job No: 175977

Serial No/Batch: S075248

Revision:

Inspector:

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Date: 05/29/18